

MAGNETONE

QUALITY DRIVEN . SERVICE - ORIENTED . CUSTOMER - FOCUSED

TECHNICAL INSTRUCTIONS - REMOVAL OF BEARINGS, GEARS & SILENCERS FROM DC-3535 OEM DRUM



STEP 1

Remove OEM drum unit from machine.

You will need a hammer and slim metal rod for removal and installation of gears, bearings and silencers for Xerox Phaser 7700/7750/7760, DC-3535 and DC-C400/450 series drums.



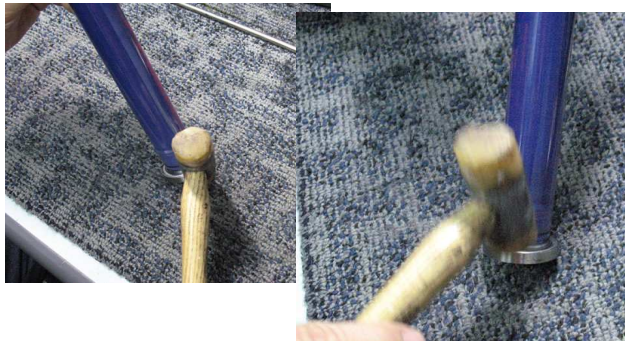
STEP 2

Dislodge side caps (indicated with red arrows) from both ends of drum unit using a flat screwdriver.



STEP 3

OPC Drum with exposed gears and bearings.



STEP 4

Remove bearing from bottom end of the drum by gently knocking with a hammer.



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STEP 5

Set aside bearing and bottom drum gear for re-installation on new compatible OPC drum.



STEP 6

Insert metal rod into the drum and gently hammer on the rod to remove inner gears from the other end of the drum.

Once inner gears are removed, the drum gear and bearing can be easily dislodged from drum.



STEP 7

Gently tap on the silencers with the metal rod to remove them from the drum.



STEP 8

Clean all drum accessories with water and reinstall them onto a new compatible OPC drum.

