

MAGNETONE

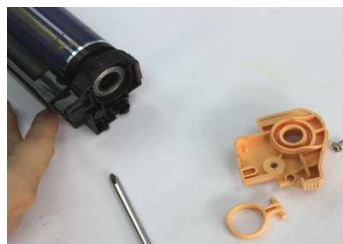
QUALITY DRIVEN . SERVICE - ORIENTED . CUSTOMER - FOCUSED

TECHNICAL INSTRUCTIONS - REPLACEMENT OF DC-240/250 CYM OPC DRUM



STEP 1

Remove drum unit from machine.



STEP 2

Remove a screw and detach sidecap from one end of the unit.



STEP 3

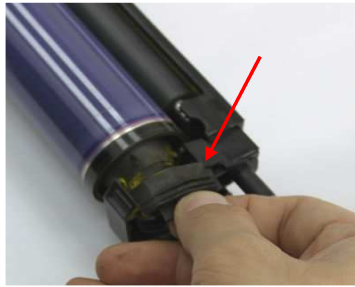
Unscrew and remove sidecap from the other end.
Remove old chip from sidecap.



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STEP 4

Press gently on clips at both ends and pull to remove both end plates from drum unit.



STEP 5

Lift off OPC drum from drum unit.

Once drum is removed from unit, bearings at both ends can be removed easily.



STEP 6

Clean bearings before re-installing them onto new OPC drum.



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STEP 7

Attach end plates on both sides by "click-on" action.



STEP 8

Install new drum chip as shown.

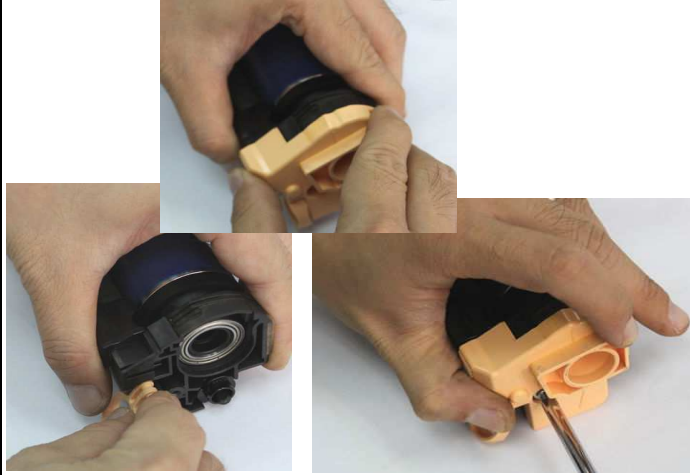


STEP 9

Attach side cap on one end.



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STEP 10

Attach side cap on the other end with a screw.



STEP 11

Rotate OPC drum to ensure that it is installed properly. A well-installed OPC drum should rotate easily. Apply Magworks Drum Padding Powder on surface of opc drum.

The drum unit is ready for use.

** It is recommended to use [Magworks Drum Padding Powder](#) with every replacement of OPC drum.

[Check out full range of Magworks Chemicals here.](#)

