

TECHNICAL INSTRUCTIONS - REPLACEMENT OF DC-240/250 FUSER ROLLER



STEP 1

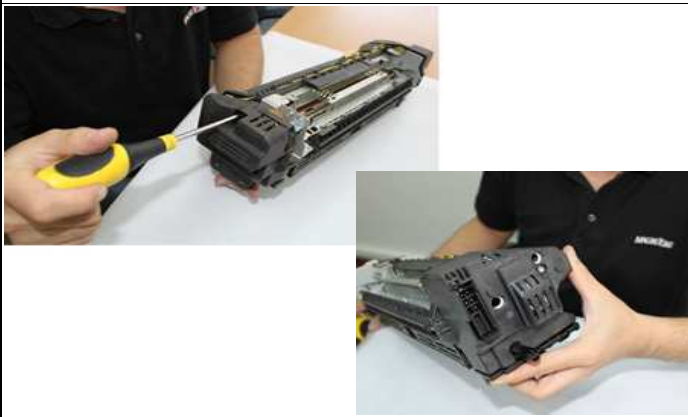
Tools requirement:

1. Flat screwdriver (small)
2. Philip screwdriver
3. Calliper
4. Ratchet screwdriver



STEP 2

Remove 4 screws from top cover and detach top cover from fuser unit.

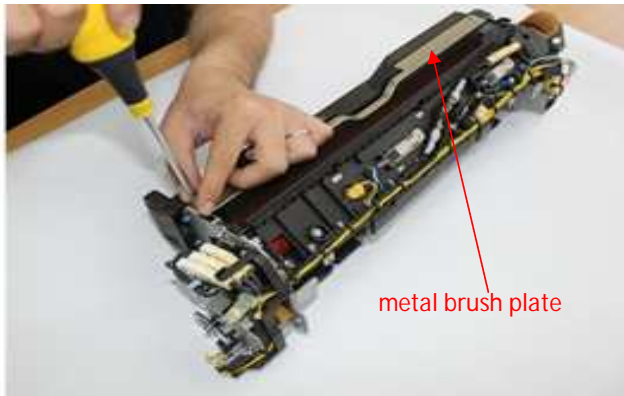


STEP 3

Remove 2 screws from each sidecap and detach both sidecaps.



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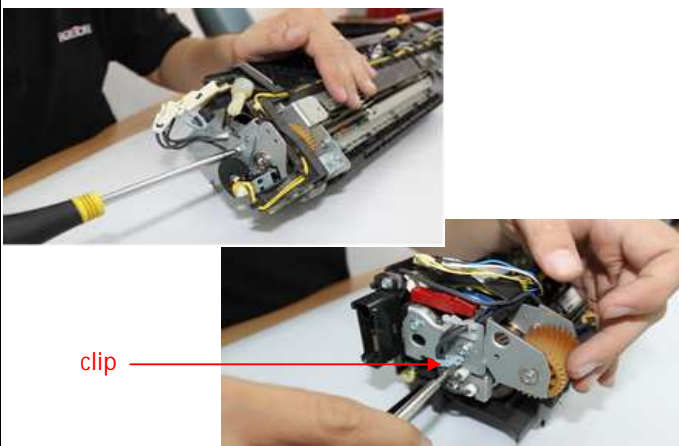
STEP 4

Remove metal brush plate.



STEP 5

Remove back cover.



STEP 6

Unclick plastic clip from one side of metal plate using small flat screwdriver.

Remove 1 screw from each end of the plate.

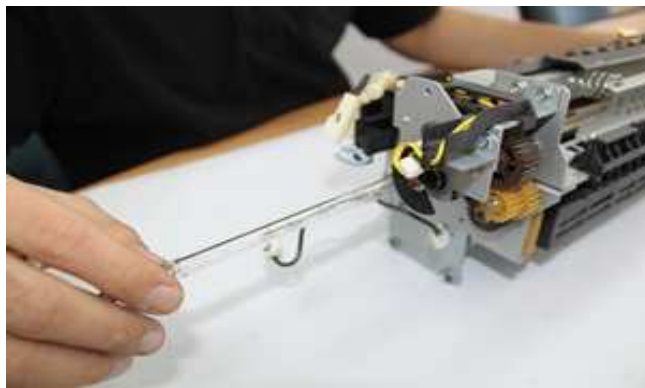


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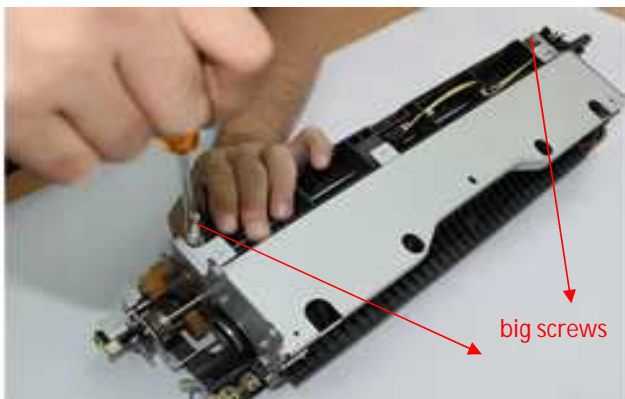
STEP 7

Detach 3 plugs from each side of the fuser unit before removing both end plates.



STEP 8

Remove 3 heater lamps from within the fuser roller.

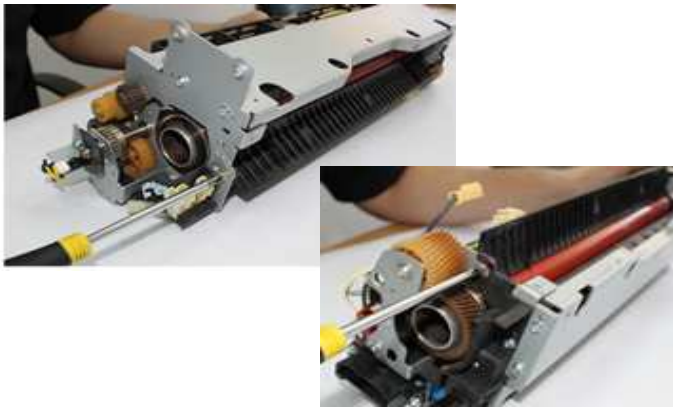


STEP 9

Remove 2 big screws from bottom of the fuser unit.



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STEP 10

Remove 2 screws from each end of the fuser unit.



STEP 11

Remove 2 screws from the back end of the fuser unit.



metal flap

STEP 12

Separate the fuser unit by lifting up the upper portion of the unit.

Lift up the metal flap covering the fuser roller before removing roller for replacement.



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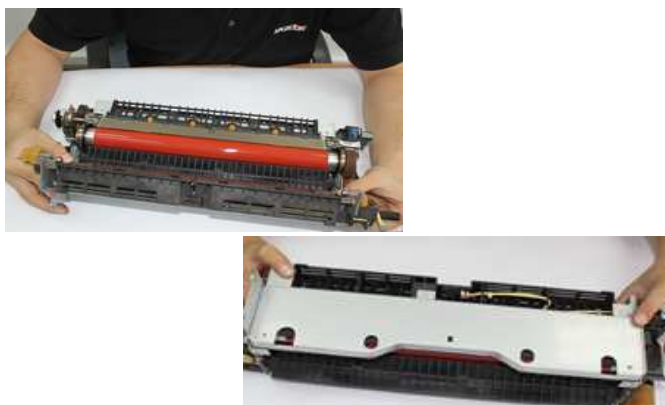
STEP 13

Remove bearings from both ends of the old fuser roller and re-install onto new roller.



STEP 14

Install new roller that is attached with bearings.



STEP 15

Attach upper part of the unit to the lower portion.



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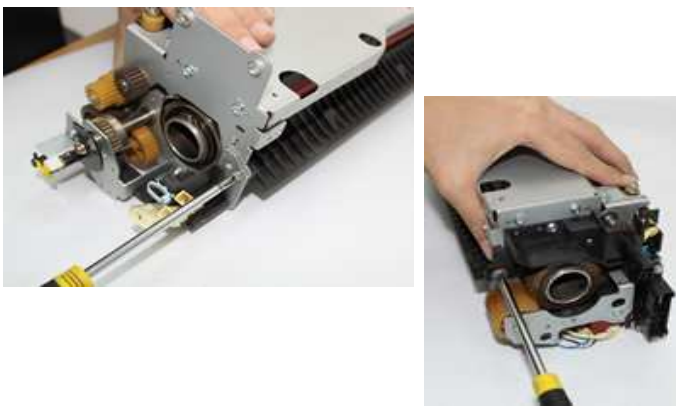
STEP 16

Drive 2 screws into both ends of the unit.



STEP 17

Attach blue plug as shown.



STEP 18

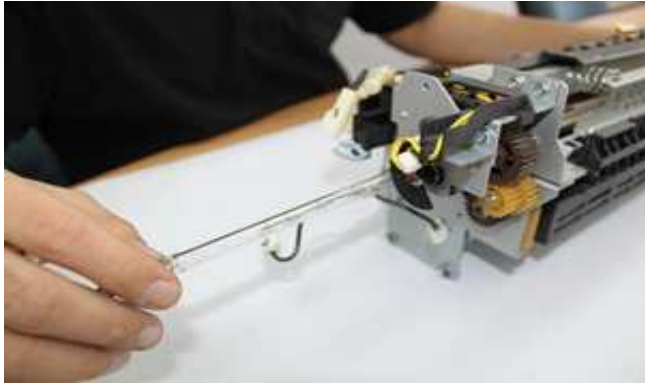
Attach screws at both ends.



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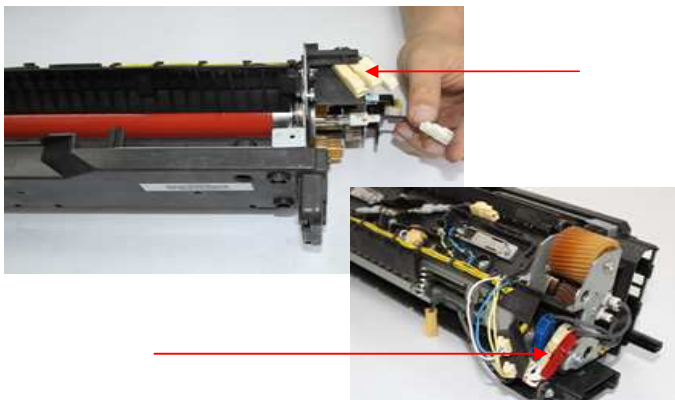
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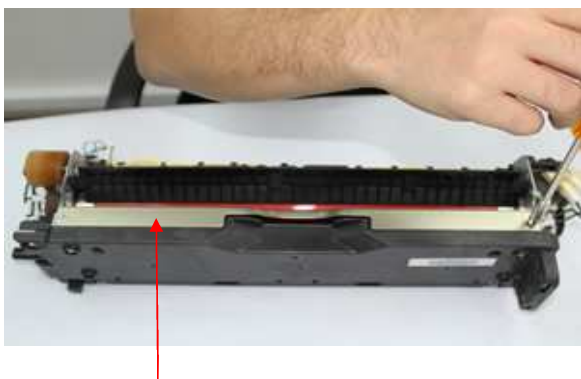
STEP 19

Insert all 3 heater lamps into fuser roller.



STEP 20

Attach 3 plugs on each side of the unit.



STEP 21

Install metal brush plate and drive 2 screws at both ends.



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STEP 22

Install 2 big screws at both ends.



STEP 23

Install cover as shown.



STEP 24

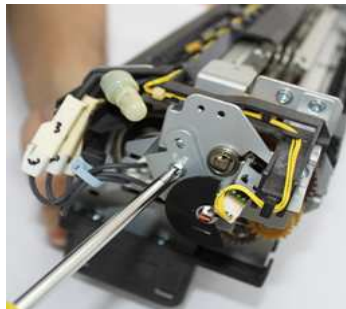
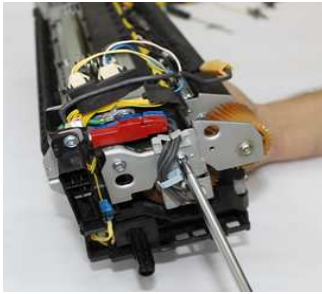
Drive 2 screws to affix cover.



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STEP 25

Attach side plates at both ends with screws.



STEP 26

Attach side caps at both ends of the fuser unit.



STEP 27

Attach top cover with 2 screws and the fuser unit is ready to be installed into machine.

